

CLAIMS

1. Method for adjusting specific quality characteristics and/or properties of pipes by means of pressure testing, particularly steel pipes for pipelines for combustible media, characterized in that an additional water volume 11 is filled into each individual pipe 1 in addition to the water volume for the pressure test according to DIN EN 10208 part 2, with the requirement that the pipe material is loaded slightly in the plastic range.
2. Method according to claim 1, characterized in that the additional water volume 11 remains in the pipe for a period of 2 to 3 min.
3. The method according to claim 1, characterized in that the pipe is enlarged at the outer diameter by 2 to 3 per thousand.

4. Method according to claim 1,
characterized in that
the additional water volume 11 which is taken into
consideration as an intended value is determined by filling
in a step by step manner an additional water volume 11 into
a test pipe 1 until the changes reach a previously
determined limit value.
5. Use of the method according to at least one of the preceding
claims in spirally welded pipes 1.